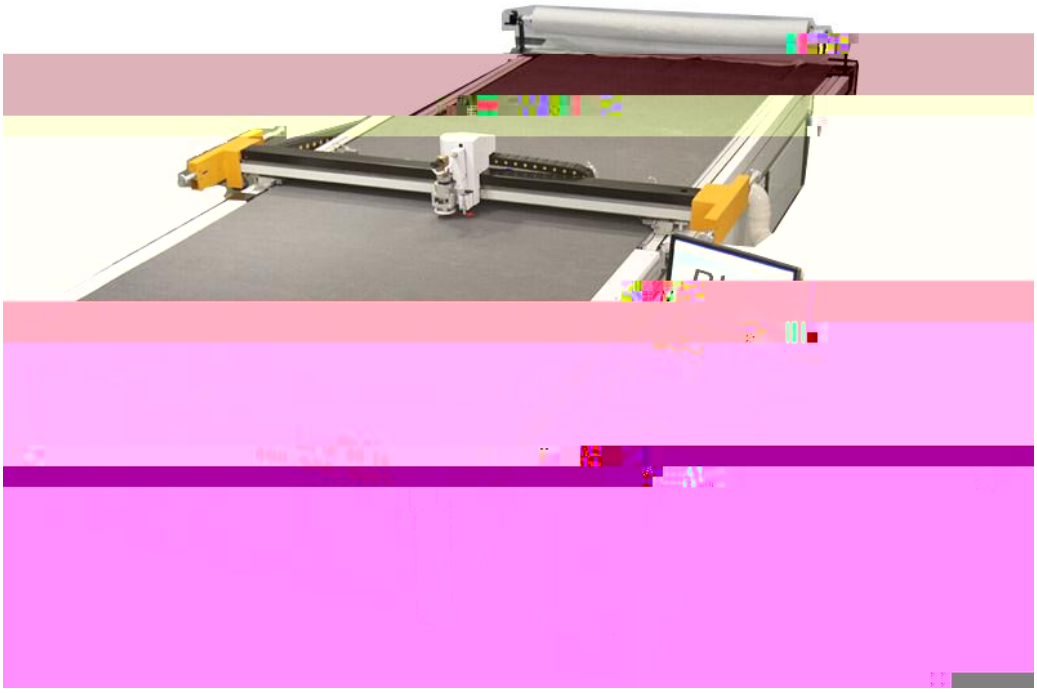
03



RJ 4
1-1 4
1-2 4
1-3 4
1-4 5
1-5 7
1-6 . 7
1-7 8
.....
2-1 10
2-2 10
2-3 11
1 11
2 11
3 11
4 12
5 13
6 13
7 14
8 15
9 15
2-4 16
2-5 19
2-6 20
.....20
.....21
.....
.....23

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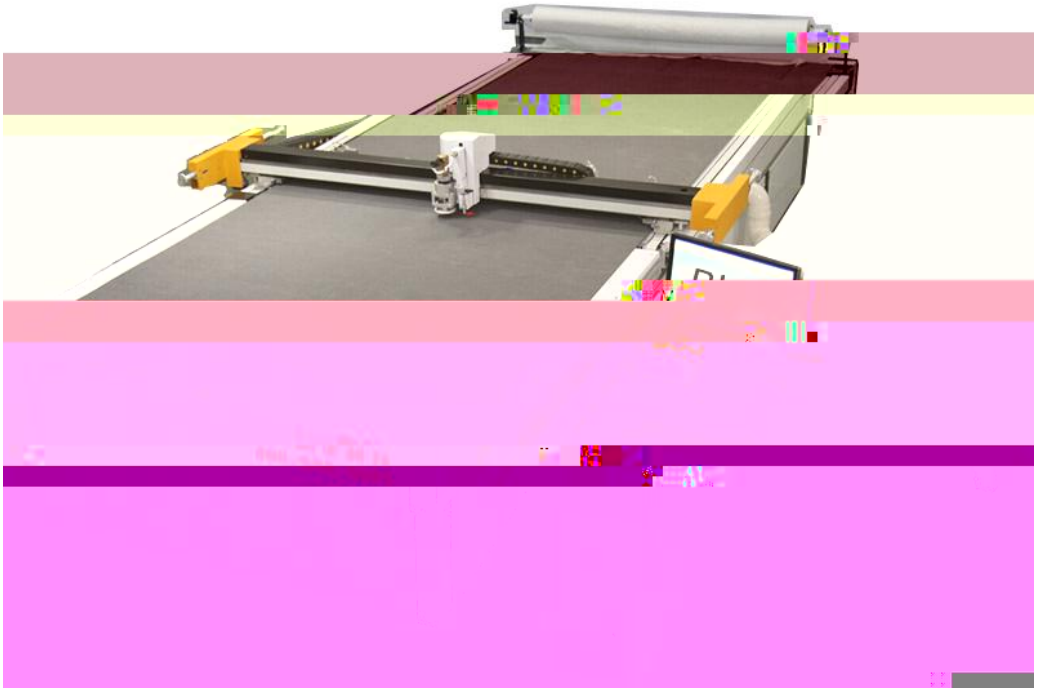
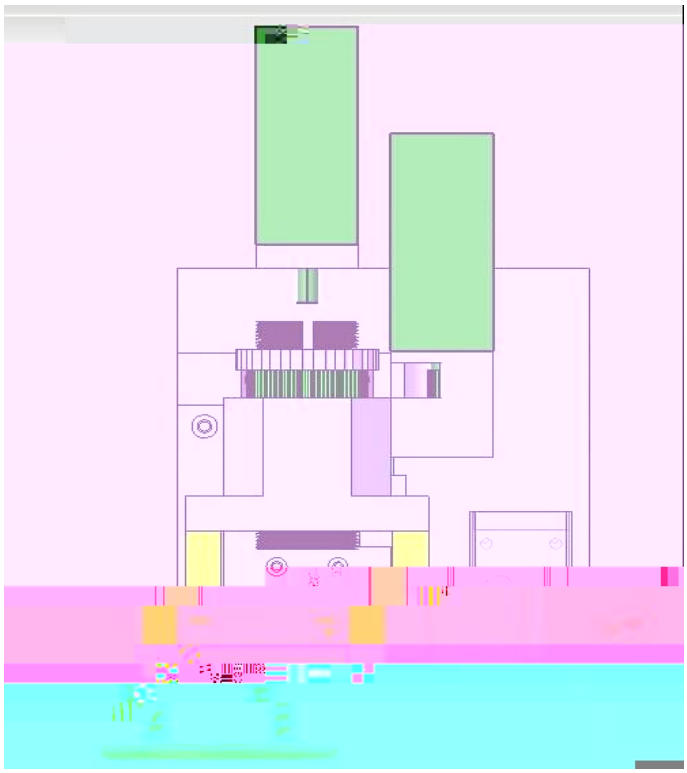


1 - 1

2)

1

2



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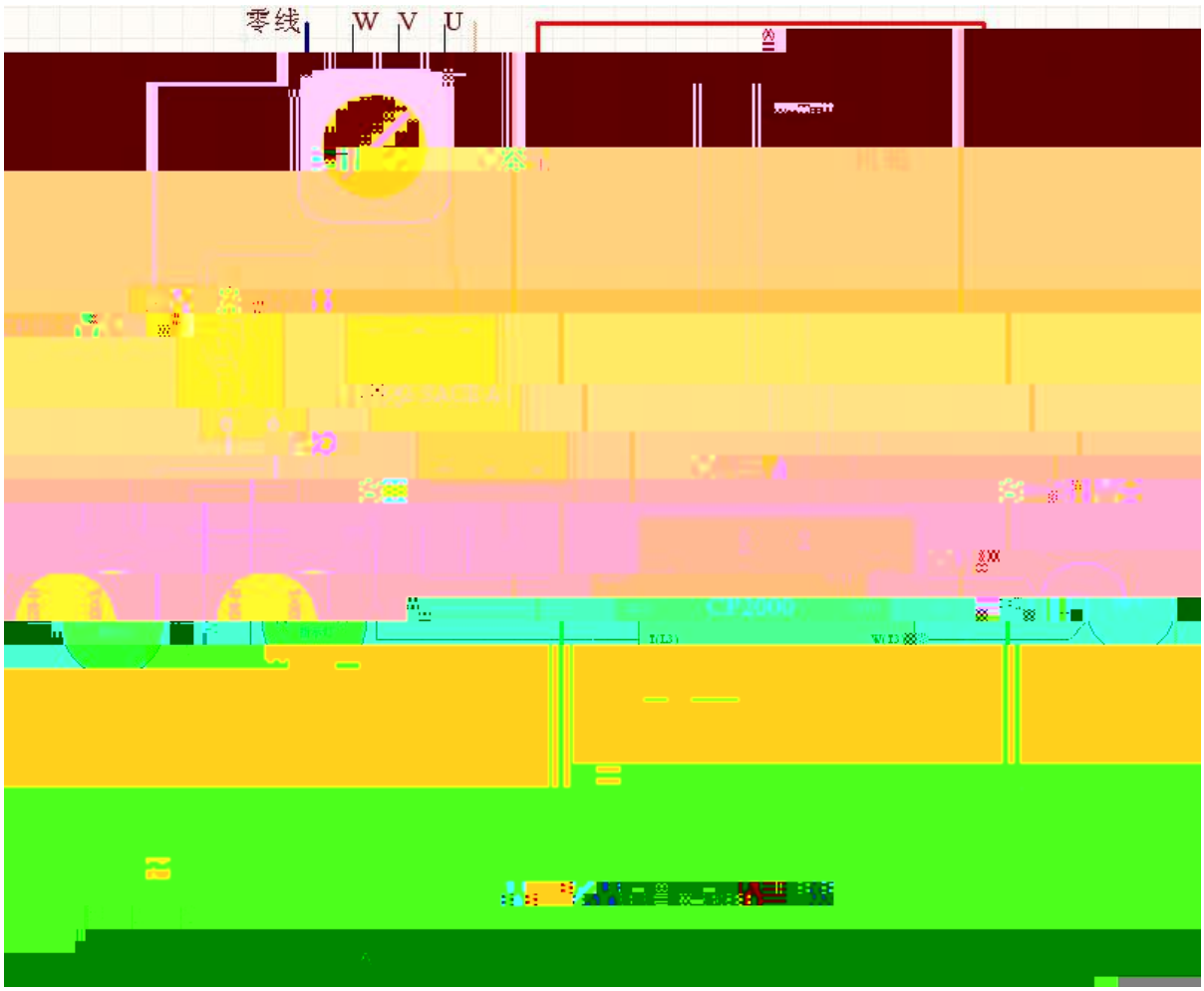

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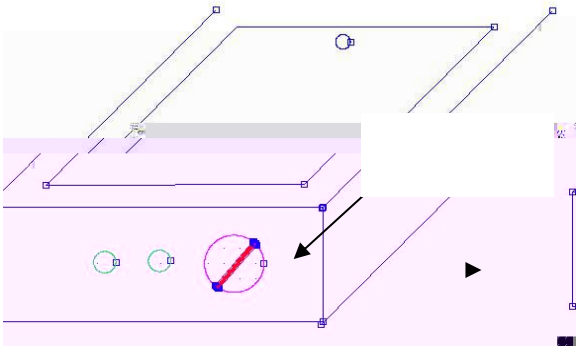


ENTER

2)

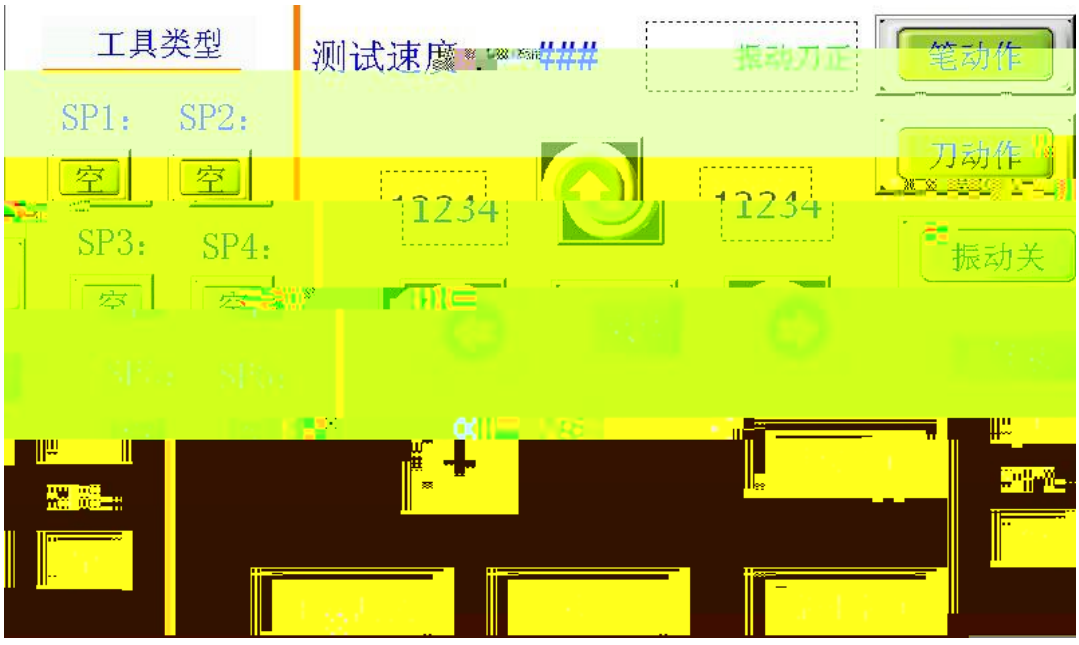
2 - 2

2-3

1

2

3



2-4

1 X“ ”

2 X“ - ”

3 Y “ + ”

4 Y “ - ”

5 / /

6 ;

7 ;

8 X Y 1/10

9

4

2-5

1 “ ” “ ”

2

3 “ ”

MM .

4

5

5

1

2

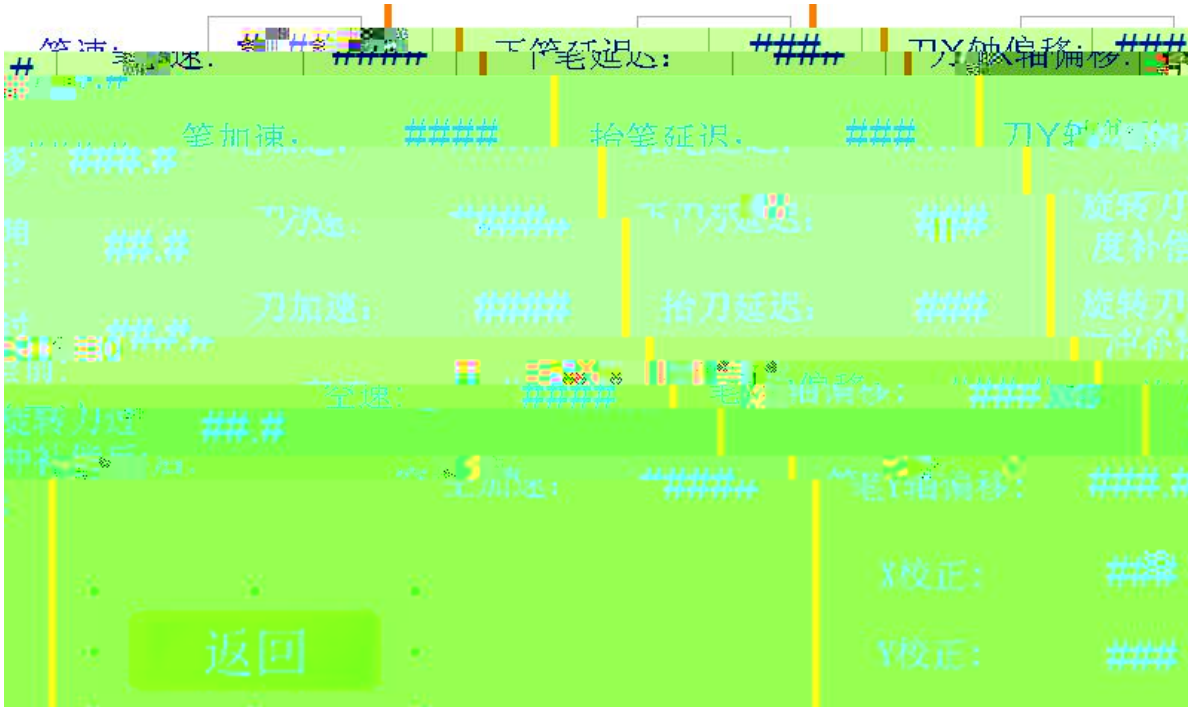
3

4

5

6

7



2-7

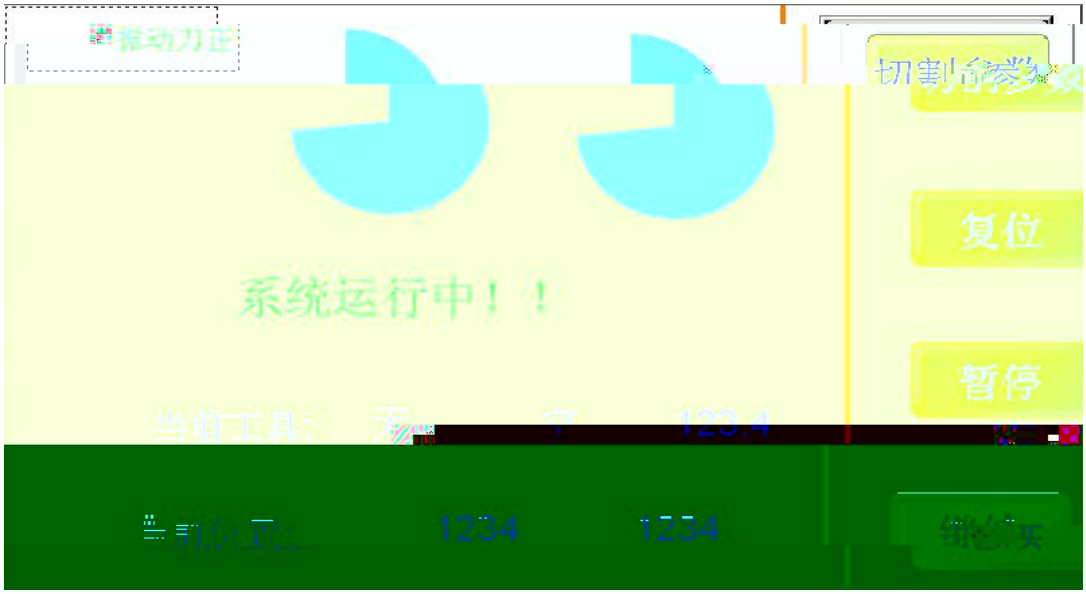
1
2
3
4
5
6
7 X X
8 Y Y
9 X X U
10 Y Y U
11 X X
12 Y Y
13 N
14 N
15 N
16 N
17
18 MM
19 MM

8

2-8

1
2
3
4
5
6
7
8

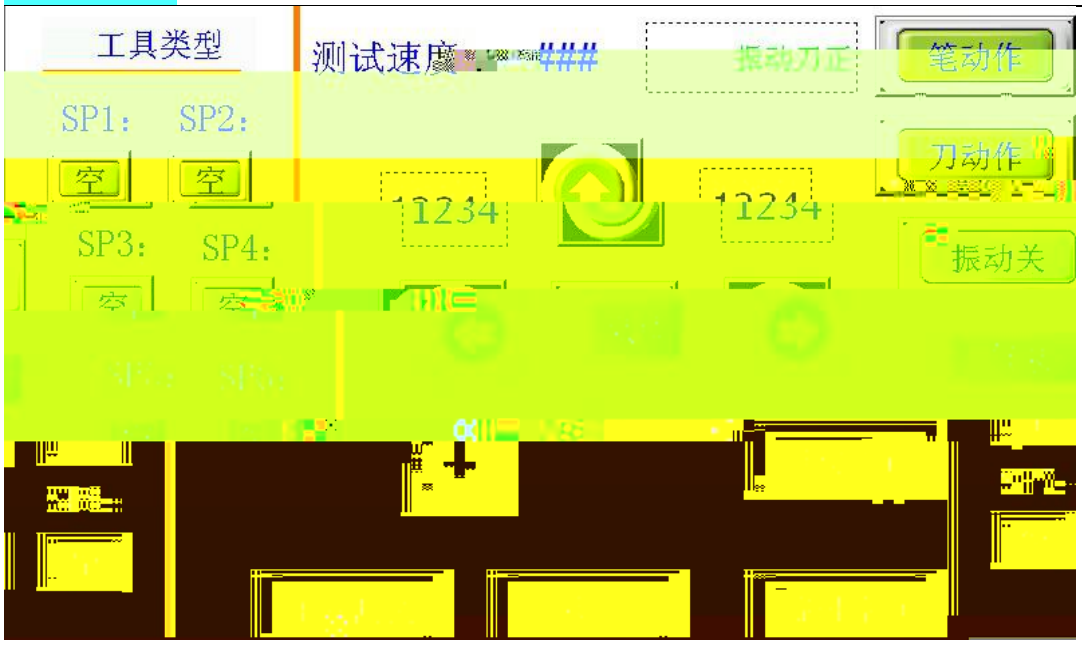
9



2-9

“ “

1
2
3
4
5 “ ”
6
10



2-11

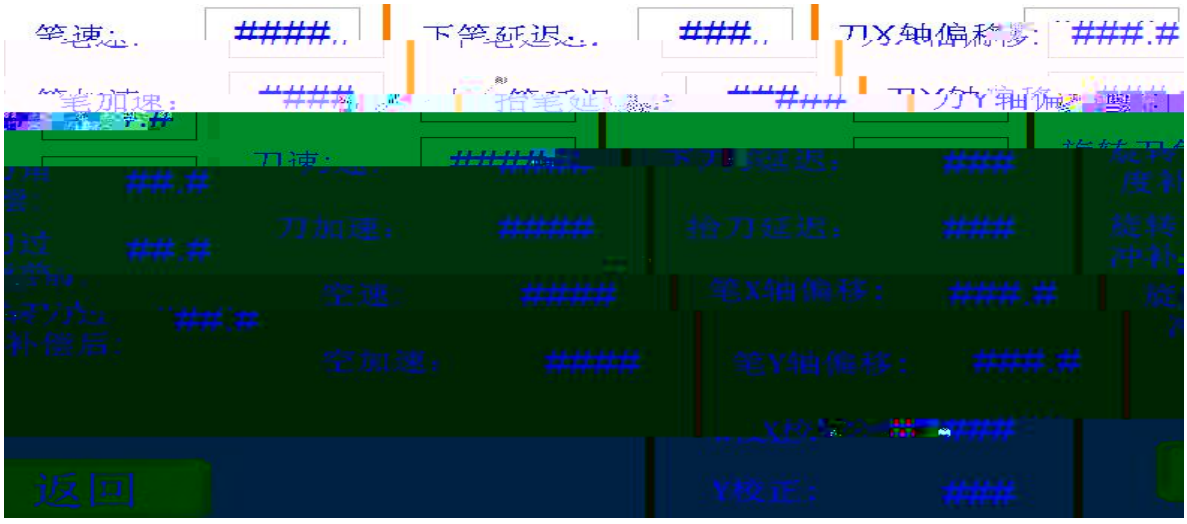
2

“ “ ” “

“ “ ”3000 “

ENTER

“ “



2-12

3 Ethernet

Ethernet

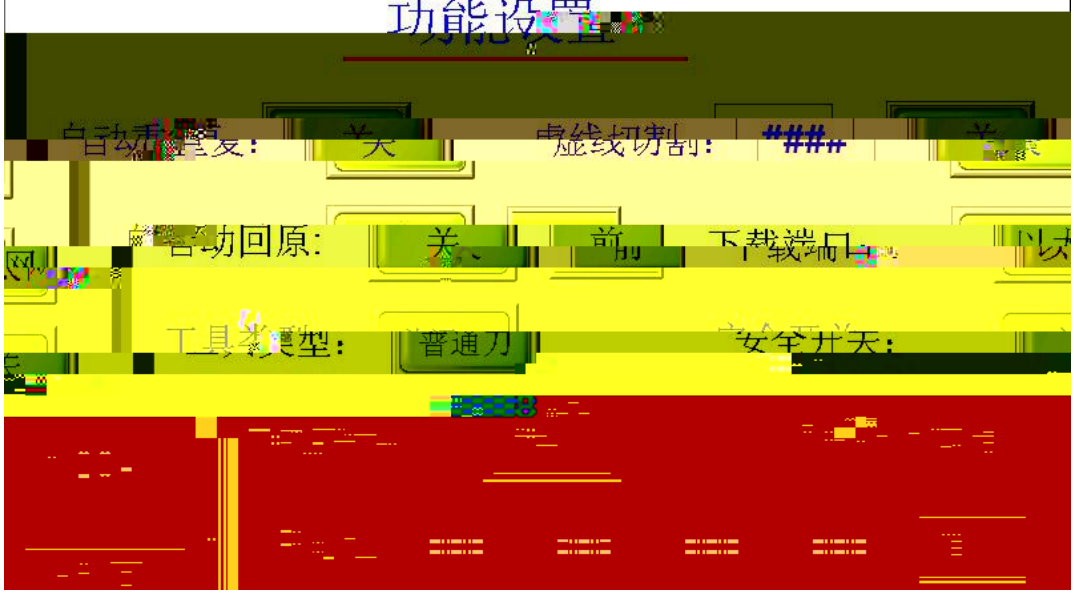
1 “ ”

2 “ ” “ ”

3 IP IP “192.168.0.26” IP

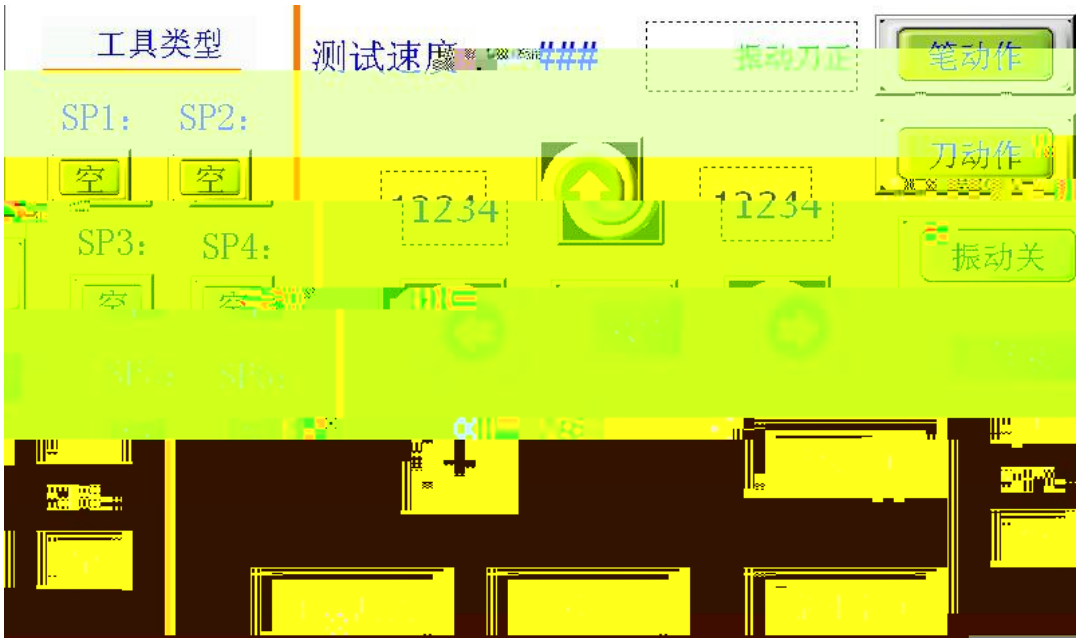
“192.168.0.250”

4 Ethernet IP m Э


功能设置
自动重复：
关
虚线切割：
###
关
自动回原：
关
前
下载端口：
工具类型：
普通刀
安全开关：

2-13

4


工具类型
测试速度：
###
振动刀正
笔动作
SP1：
SP2：
空
空
刀动作
SP3：
SP4：
1234
1234
振动关

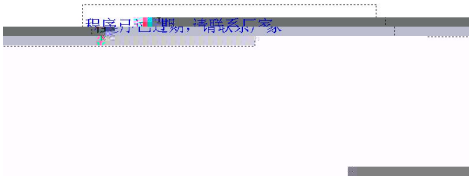
2-14

“ ”

“ “ ”X / “ “Y / ” “

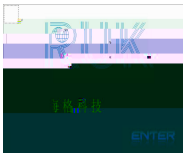
” ,

“ ”

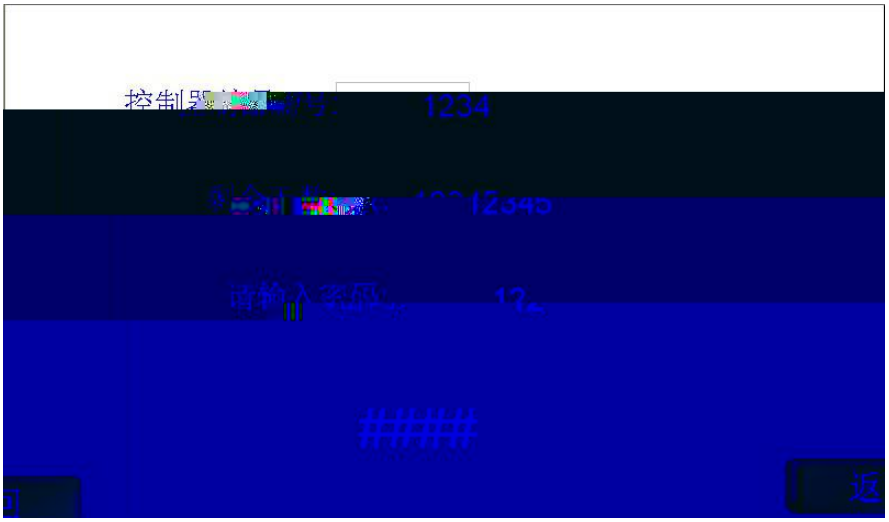


2-15

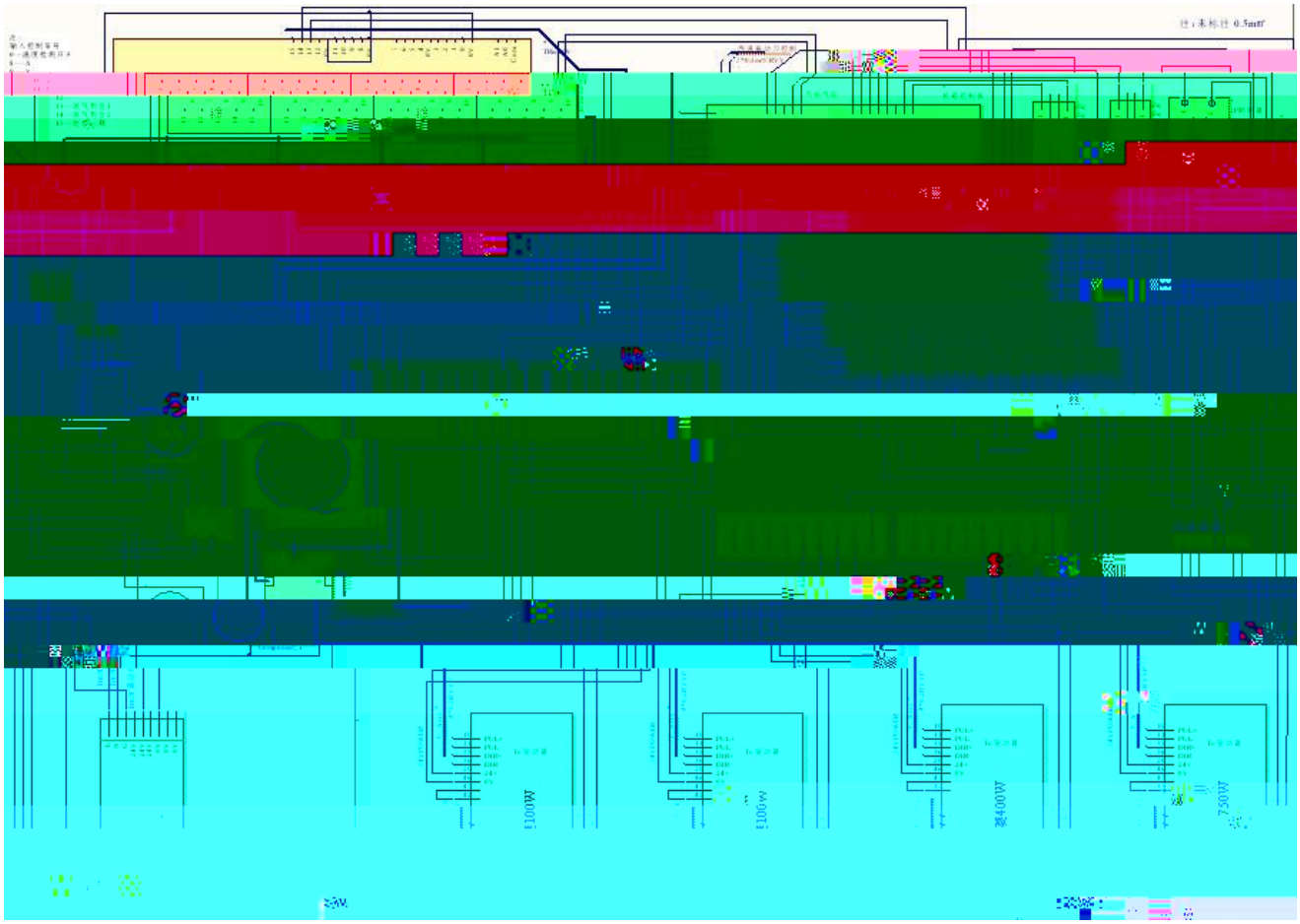
1) “ ”

2 “  ”

, ENTER



2-16



▲ 220V/ 380V,15KW

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, ,

RJMCC03-1516 RJMCC03-1818 RJMCC03-2516 RJMCC03-2518

600--1000mm/s

S

U
U1
X
Y

U
U1

U
U1

V-Cut

V-Cut
V-Cut
V-Cut

V-Cut

X
Y

U X
U Y

U1 X
U1 Y
X
Y

U
U1